

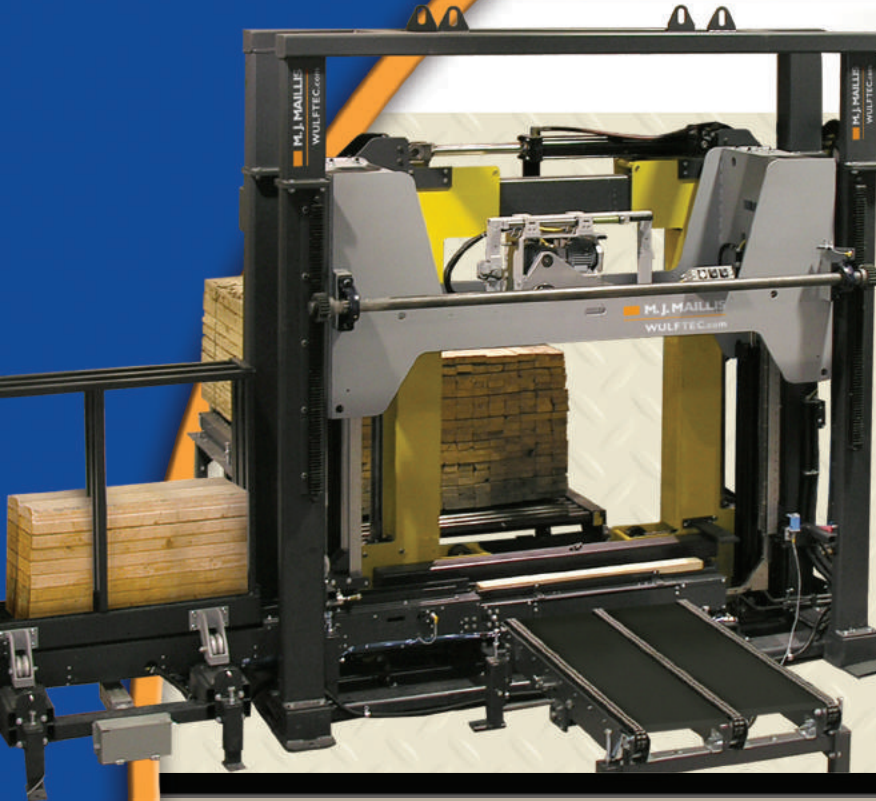
WULFTEC® STRAPPING MACHINERY

LMB-250 Lumber Press - Automatic Strapper

LMB-250 Lumber Press

FULLY AUTOMATIC STRAPPING SYSTEM TAILORED TO THE LUMBER AND PANEL INDUSTRIES

The LMB-250 Lumber Press is specifically tailored to the lumber and panel industries. The hydraulic compression strapping system design facilitates maintenance and operation. Top and side compression ensures stable, tight loads that will retain high tension during transportation. The LMB-250 Lumber Press is easily integrated into existing production lines to create a seamless packaging system.



ADVANCED MACHINES BACKED BY: MAILLIS EXPERIENCE, WULFTEC ENGINEERING AND UNBEATABLE SERVICE

The Maillis name has been recognized as a leader in the strapping industry in Europe since 1968. In 2004, Maillis moved its production of high-end strapping machinery for North America to Ayer's Cliff, Quebec. There, with domestic sourcing of off-the-shelf components including Allen Bradley controls, Wulftec is producing technology advanced strapping systems suited to the North American market. With fully staffed parts and service centers in both the US and Canada, Wulftec has become the choice of the most demanding customers.

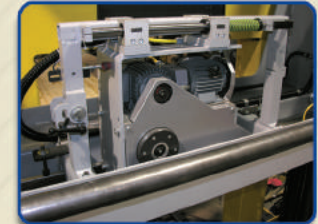


UP TO 25,000 LBS OF TOP AND SIDE HYDRAULIC COMPRESSION

The LMB-250 features hydraulic compression platens for greater consistency and reliability, allowing for up to 25,000 pounds of top and side compression using an oversized dual rack and pinion equalizer system.

GS41 HT STRAPPING HEAD

All Wulftec® strapping machines are equipped with the renowned GS41 HT strapping head. Strap seal through vibration welding providing high quality and consistent strap joints. Complete head is mounted on hinge for easy access, cleaning and troubleshooting.



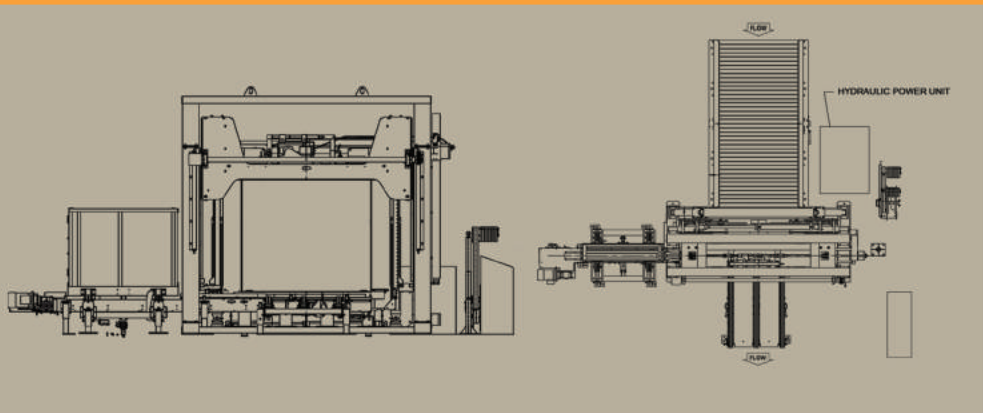
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WE FEAR NO PACKAGING CHALLENGE

LMB-250

Machine Dimensions	- 58" L x 130"W x 131½" H
Machine Weight	- 10,000 lbs (excluding optional bunk feeder and conveyors)
Load Size¹	Minimum: - 32"W x 15"H Maximum: - 60"W x 58"H
Electrical Requirements	- 460V/3/60 40A
Pneumatic Requirements	- 3 CFM @ 80 psi
Controls	- Allen Bradley CompactLogix L24 PLC - Allen Bradley PanelView Plus 600 monochrome touch screen
Strapping Head	- GS41 HT
Strap Arch Size	- 62"W x 59"H
Strap Type	- PET
Strap Width	- 3/8", 7/16", 1/2", 5/8"
Strap Thickness	- 0.015" to 0.040"
Seal	- Friction
Strap Tension	- 5,000N / 1,125 lbs/ft max
Top and Side Compression	- 25,000 lbs max (adjustable)
Structure	- Heavy duty folded sheet metal uprights with upper frame structurally integrated with base for greater stability
Warranty	- 1-year warranty on head and track - 3-year warranty on other components - 10-year warranty on steel structure

- ¹ - For other load sizes, contact us.
- LMB-250 shown with optional conveyors and bunk feeder.
 - All machine specifications are subject to change without prior notice
 - Nominal dimensions shown



Features

For improved productivity and efficiency

Spring loaded entry roller

Side compression

- Floating system (auto-aligned on load)
- V-grooved roller guiding system
- 4" bore hydraulic cylinders
- 25,000 lbs compression force
- Squared through rack and pinion system

Top compression

- GS41 HT strapping head
- V-grooved roller guiding system
- 4" bore hydraulic cylinders
- 25,000 lbs compression force
- Squared through rack and pinion system

Allen Bradley CompactLogix L24 PLC

Allen Bradley PanelView Plus 600 touch screen with password lockout

User programmable strap patterns

Options Available

- Top corner applicator
- Top bunk feeder
- Bottom bunk feeder
- Multiple sizes of magazine bunk dispensers
- Powered jumbo coil dispenser
- Conveyor up to 6,000 lbs capacity
- 3/4" strap width
- 0.050" strap thickness
- Electrical 380 to 415V /3/50

Consult factory for additional options



Reduced greenhouse effect: Friction sealing system does not generate harmful fumes versus heat blades.

Reduced general waste by better product protection for handling and transport: The product is properly secured to the pallet, resulting in a pallet that is more stable for transport and therefore less damage!

Reduced electricity consumption: By using variable frequency drives on all its motors, Wulftec ensures that only the power required is used, regardless of the HP of the motor. By this, we have standardized our motor sizes, allowing for less parts in inventory for us and our customers. This translates into greener operations at our end and at your end.



AC DRIVES



TOUCH SCREEN INTERFACE



QUICK DISCONNECT



STEEL STRUCTURE



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